

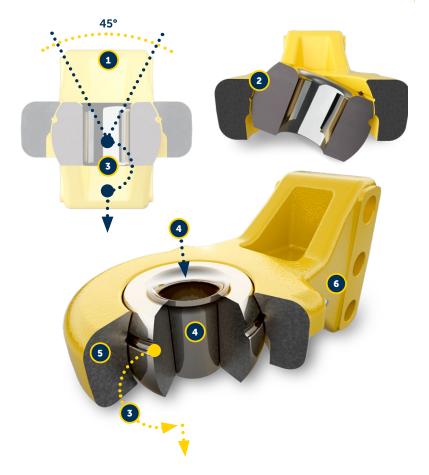
Articulating Ball Hitch

The patented Articulating Ball Hitch provides a tight pin-to-hitch connection while preserving articulation and flexibility. The maximum-contact design of the AB Hitch dramatically increases durability by eliminating impact-wear while maximizing implement control for accurate GPS guidance, tight turns and rough terrain.

The interchangeable sizes of Ball Bushings, and step-down Sleeve Bushings provide patented no-tool pin-size versatility. Multiple size options and drop-in bushings quickly accommodate any drawpin size on the S3 PowerPin Drop Pin clevis that has become a standard feature on most North American tractors.

Load Ratings

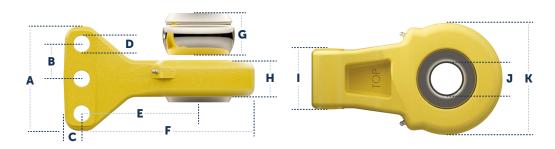
Cat.	Part Number	Material	Maximum Vert. Load	Maximum Draft Load
5	BH5SABA 2 3/4" & 2" pin	ADI Grade 3	30,000 lbf	139,000 lbf
4	BH4SABA 2" & 1 ½" pin	ADI Grade 3	25,000 lbf	114,000 lbf
4	BH4SAB3HA 2" & 1 ½" pin	ADI Grade 3	25,000 lbf	131,000 lbf
4	BH4SABROA 2" & 1 ½" pin	ADI Grade 3	25,000 lbf	114,000 lbf
3	BH3SABA 1 1/2" & 1 1/4" pin	ADI Grade 3	22,000 lbf	77,000 lbf
3	BH3SAB3HA 1 1/2" & 1 1/4" pin	ADI Grade 3	22,000 lbf	95,000 lbf



Features

- The AB Hitch allows for 45° of articulation.
- At any angle, maximum surface area contact is maintained for superior implement control and minimal wear.
- No tools are required for quick bushing changes for different drawpin sizes—simply rotate the ball bushing 90° and remove from the bottom.
- Step-down flanged bushing allows for even faster changes to smaller drawpins while maintaining a tight fit for reduced wear and maximum strength. Reduces the need for multiple Ball Bushings.
- All hitches meet or exceed ISO 21244-2008 standards.
- Grease zerks are positioned at the back of the hitch for maximum impact protection.





	Categ	ory <mark>5</mark>		Category 4			Category <mark>3</mark>						
Dimensions	BH5SABA	BH5SABSA	BH4SABA	BH4SABROA	BH4SABSA	ВН4ЅАВЗНА	BH4SAB3HSA	BH3SABLA	BH3SABA	BH3SABSA	BH3SAB3HLA	ВНЗЅАВЗНА	внзѕавзнѕа
Receiver height A	6.75"	6.75"	4.5"	4.91"	4.5"	6.75"	6.75"	4.5"	4.5"	4.5"	4.5"	4.5"	4.5"
Bolt hole centers distance B	2.25"	2.25"	2.25"	_	2.25"	2.25"	2.25"	2.25"	2.25"	2.25"	1.5"	1.5"	1.5"
Bolt hole center to back C	1.18"	1.18"	1.18"	2.25"	1.18"	1.18"	1.18"	1.18"	1.18"	1.18"	.87″	.87"	.87"
Bolt hole size D	1"	1"	1"	1"	1"	1″	1"	1"	1"	1″	.77"	.77"	.77"
Draw pin to hole mounting E	7.57"	7.57"	6.92"	5.87"	6.92"	7"	7"	6.91"	6.91"	6.91"	6.32"	6.32"	6.32"
Nose to hole mounting F	11.20"	11.20"	10.07"	8.75"	10.07"	9.82"	9.82"	9.72"	9.72"	9.72"	9.12"	9.12"	9.12"
Ball thickness G	2.88"	2.75"	2.56"	2.56"	2.56"	2.56"	2.56"	2.56"	2.56"	2.56"	2.56"	2.56"	2.56"
Tongue thickness H	2.38"	2.38"	2"	2.06"	2"	2.06"	2.06"	1.94"	1.94"	1.94"	1.88"	1.88"	1.88"
Width for receiver	3.96"	3.96"	3.96"	2.88"	3.96"	3.96"	3.96"	3.96"	3.96"	3.96"	3.96"	3.96"	3.96"
Draw pin size J	2.75"	2"	2"	2"	1.5"	2"	1.5"	2"	1.5"	1.25"	2"	1.5"	1.25"
Ball housing diameter K	7.25"	7.25"	6.3"	5.75"	6.3"	5.62"	5.62"	5.62"	5.62"	5.62"	5.62"	5.62"	5.62"
Number of bolts in receiver	3	3	2	1	2	3	3	2	2	2	3	3	3
Weight (lbs)	41.8	42.8	27	28.7	27	31	31	25.5	25.5	25.5	23	22.8	23

Articulating Ball Bushings

Up to 45° of total articulation while maximizing contact area. Reduces hitch wear, easily removable with no tools.

		Inner Diam.
Category <mark>5</mark>	НМ33В	2 3/4"
Category <mark>5</mark>	HM42B	2"
Category 3&4	HM31B	2"
Category 3&4	HM32B	1 1/2"
Category <mark>3</mark>	НМ36В	1 1/4"

Flanged Sleeve Bushings

Category 3&4

Fast step-down to smaller pin sizes when using AB Bushings. Flanged to ensure easy pin drop-ins.

D Dasilings. Flang	ged to crisu	ire easy piri drop iris.			
		Inner Diam.	Outer Diam.		
Category 5	HM34F	2"	2 3/4"		
Category 3&4	HM35F	1 1/2"	2"		
Category 3&4	HM37F	1 1/4"	2"		

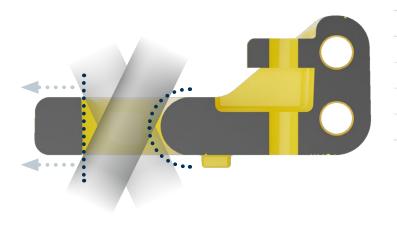
1 1/2"

HM38F 11/4"



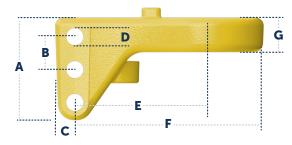
Ring Hitch

Designed to allow for pin articulation while keeping maximum surface area at the forward primary contact point for minimal wear.



Load Ratings

Cat.	Part Numer	Material	Maximum Vert. Load	Maximum Draft Load	
5	BH53ADI	ADI Grade 3	12,000 lbf	135,000 lbf	
4	BH421ADI	ADI Grade 4	10,000 lbf	120,000 lbf	
3	BH337R	D80	7,000 lbf	97,000 lbf	
3	BH337ADI	ADI Grade 4	9,500 lbf	108,000 lbf	
3	BH321R	D80	7,000 lbf	97,000 lbf	
3	BH321ADI	ADI Grade 4	9,500 lbf	108,000 lbf	
2	BH236-2R	D80	3,700 lbf	55,000 lbf	





	Dimensions
A	Receiver height
B	Bolt hole centers distance
C	Bolt hole center to back
D	Bolt hole size
E	Draw pin to hole mounting
F	Nose to hole mounting
G	Tongue thickness
Н	Width for receiver
ı	Draw pin size
J	Ring outside diameter
	Number of bolts in receiver
	Weight (lbs)

	Cat. 5	Cat. 4		Categ	ory <mark>3</mark>		Cat. 2
	BH53ADI	BH421ADI	BH321R	BH321ADI	BH337R	BH337ADI	BH236-2R
Α	6.63"	4.75"	4.68"	4.68"	4.68"	4.68"	5.38"
В	2.25"	2.25"	2.25"	2.25"	1.5"	1.5"	2.00"
С	1.18"	1.18"	1"	1"	1"	1"	.87"
D	1"	1"	1"	1"	.77"	.77"	.625"
E	7.8"	7.19"	5.78"	5.78"	5.87"	5.87"	5.15"
F	11.12"	10.32"	8.56"	8.56"	8.56"	8.56"	7.25"
G	2.13"	1.97"	1.58"	1.58"	1.58"	1.58"	1.42"
Н	3.96"	3.96"	3.96"	3.96"	3.96"	3.96"	2.72"
ı	2.75"	2"	2"	2"	2"	2"	1.50"
J	6.75"	6.25"	5.56"	5.56"	5.53"	5.53"	4.25"
	3	2	2	2	3	3	3
	35.2	30	18	18	18	18	11.75

Specifications

135,000 Max draft load (lbf)		
12,000	Max Vertical Load (lbf)	
2.75" Max drawpin diameter		
ADI Grade 3	Construction material	
1"	Bolt hole size	
2.25"	Bolt holes center distance	
4"	Receiver width	
.875"	Minimum bracket thickness Bracket not included	

- ADI Grade 3 iron to ASTM 897-90 Standard.
- ISO 21244-2008 compliant.

Optional Pin Step-down Kit

BH53KIT is a optional kit that takes up the slack when using a smaller 2" drawpin, increasing control and eliminating impact-wear. The patented Stepdown plate is adjustable with no tools to allow for side-mounting when not in use.

Mounting

Use (3) 1" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.



BH5SABA, BH5SABSA

Specifications

139,000	Max draft load (lbf)
30,000	Max Vertical Load (lbf)
2.75"	Max drawpin diameter (BH5SABA) With included HM33B Ball Bushing
2"	Max drawpin diameter (BH5SABSA) With included HM42B Ball Bushing
ADI Grade 3	Construction material
1"	Bolt hole size
2.25"	Bolt holes center distance
4"	Receiver width
.875"	Minimum bracket thickness Bracket not included



ISO 21244-2008 compliant.

Articulating Ball Bushing

The AB Hitch design allows for 45° of total articulation which maximizes contact at any angle. Dramatically reduces drawpin and implement ring hitch wear. The AB Hitch eliminates excessive slack in the connection to accommodate for tight turns and rough terrain and provides much smoother operation and increased control for GPS navigation.

Multiple optional ball sizes available, and flanged sleeve bushings allow for even faster small step-down to accommodate smaller pin sizes.

Mounting

Use (3) 1" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.







120,000 Max draft load (lbf)	
10,000	Max Vertical Load (lbf)
2"	Max drawpin diameter
ADI Grade 4	Construction material
1"	Bolt hole size
2.25"	Bolt holes center distance
4"	Receiver width
.75"	Minimum bracket thickness Bracket not included

- ADI Grade 4 iron to ASTM 897-90 Standard.
- ISO 21244-2008 compliant.

Clevis Option

The patented weld-on clevis can be purchased to accommodate a 1.25" drawpin. Clevis top and bottom plate are slotted to allow for articulation.

Note that the Clevis has a maximum draft load of 20,500 lbf when in use with a 1.25" drawpin. The Clevis can be swung aside when not in use.

Mounting

Use (2) 1" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.





131,000	Max draft load (lbf)
25,000	Max Vertical Load (lbf)
2"	Max drawpin diameter (BH4SAB3HA) With included HM31B Ball Bushing
1.5"	Max drawpin diameter (BH4SAB3HSA) With included HM32B Ball Bushing
ADI Grade 3	Construction material
1"	Bolt hole size
2.25	Bolt holes center distance
4"	Receiver width
.75"	Minimum bracket thickness Bracket not included

- ADI Grade 3 iron to ASTM 897-90 Standard.
- ISO 21244-2008 compliant.

Articulating Ball Bushing

The AB Hitch design allows for 45° of total articulation which maximizes contact at any angle. Dramatically reduces drawpin and implement ring hitch wear. The AB Hitch eliminates excessive slack in the connection to accommodate for tight turns and rough terrain and provides much smoother operation and increased control for GPS navigation.

Multiple optional ball sizes available, and flanged sleeve bushings allow for even faster small step-down to accommodate smaller pin sizes.

Mounting

Use (3) 1" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.





Articulating Ball Hitch 2-bolt

BH4SABA, BH4SABSA

Specifications

114,000	Max draft load (lbf)
25,000	Max Vertical Load (lbf)
2"	Max drawpin diameter (BH4SABA) With included HM31B Ball Bushing
1.5	Max drawpin diameter (BH4SABSA) With included HM32B Ball Bushing
ADI Grade 3	Construction material
1"	Bolt hole size
2.25"	Bolt holes center distance
4"	Receiver width
.75"	Minimum bracket thickness Bracket not included

- ADI Grade 3 iron to ASTM 897-90 Standard.
- ISO 21244-2008 compliant.

Articulating Ball Bushing

The AB Hitch design allows for 45° of total articulation which maximizes contact at any angle. Dramatically reduces drawpin and implement ring hitch wear. The AB Hitch eliminates excessive slack in the connection to accommodate for tight turns and rough terrain and provides much smoother operation and increased control for GPS navigation.

Multiple optional ball sizes available, and flanged sleeve bushings allow for even faster small step-down to accommodate smaller pin sizes.

Mounting

Use (2) 1" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.



and remove from bottom.



Articulating Ball Hitch

BH4SABROA

For 2 7/8" diameter spindle

Specifications

114,000	Max draft load (lbf)
25,000	Max Vertical Load (lbf)
2"	Max drawpin diameter
ADI Grade 3	Construction material
1"	Bolt hole size
2.895"	Receiver diameter

- ADI Grade 3 iron to ASTM 897-90 Standard.
- ISO 21244-2008 compliant.

Articulating Ball Bushing

The AB Hitch design allows for 45° of total articulation which maximizes contact at any angle. Dramatically reduces drawpin and implement ring hitch wear. The AB Hitch eliminates excessive slack in the connection. to accommodate for tight turns and rough terrain and provides much smoother operation and increased control for GPS navigation.

Multiple optional ball sizes available, and flanged sleeve bushings allow for even faster small step-down to accommodate smaller pin sizes.

Mounting

Use (1) 1" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.







Ring Hitch 2-bolt

BH321ADI, BH321R

Specifications

	BH321ADI
ADI Grade 4	Construction material
108,000	Max draft load (lbf)
9,500	Max Vertical Load (lbf)
BH321R	
D80-55-06	Construction material
97,000	Max draft load (lbf)
7,000	Max Vertical Load (lbf)
2"	Max drawpin diameter
1"	Bolt hole size
2.25"	Bolt holes center distance
4"	Receiver width
.625"	Minimum bracket thickness Bracket not included

- ISO 21244-2008 compliant.
- Ring-Hitch allows for articulation while having a flat surface on the inner ring to reduced wear
- Turn the base Hitch over to allow for more height adjustment.

Mounting

Use (2) 1" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.

Clevis Option

The clevis (C3CKIT with bolt assembly and top / bottom plate) can be purchased to accommodate a 1.25" drawpin. Clevis top and bottom plate are slotted to allow for articulation.

Note that the Clevis has a maximum draft load of 20,500 lbf when in use with a 1.25" drawpin. The Clevis can be swung aside when not in use.





Specifications

	BH337ADI	
ADI Grade 4	Construction material	
108,000	Max draft load (lbf)	
9,500	Max Vertical Load (lbf)	
BH337R		
D80-55-06	Construction material	
97,000	Max draft load (lbf)	
7,000	Max Vertical Load (lbf)	
2"	Max drawpin diameter	
.77"	Bolt hole size	
1.5"	Bolt holes center distance	
4"	Receiver width	
.625"	Minimum bracket thickness Bracket not included	

- ISO 21244-2008 compliant.
- Ring-Hitch allows for articulation while having a flat surface on the inner ring to reduced wear
- Turn the base Hitch over to allow for more height adjustment.

Mounting

Use (3) .75" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.

Clevis Option

The clevis (C3CKIT with bolt assembly and top / bottom plate) can be purchased to accommodate a 1.25" drawpin. Clevis top and bottom plate are slotted to allow for articulation.

Note that the Clevis has a maximum draft load of 20,500 lbf when in use with a 1.25" drawpin. The Clevis can be swung aside when not in use.





Specifications

77,000	Max draft load (lbf)
22,000	Max Vertical Load (lbf)
2"	Max drawpin diameter (BH3SABLA) With included HM31B Ball Bushing
1.5"	Max drawpin diameter (BH3SABA) With included HM32B Ball Bushing
1.25"	Max drawpin diameter (BH3SABSA) With included HM36B Ball Bushing
ADI Grade 3	Construction material
1"	Bolt hole size
2.25"	Bolt holes center distance
4"	Receiver width
.75"	Minimum bracket thickness Bracket not included

- ADI Grade 3 iron to ASTM 897-90 Standard.
- ISO 21244-2008 compliant.

Mounting

Use (2) 1" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.

Articulating Ball Bushing

The AB Hitch design allows for 45° of total articulation which maximizes contact at any angle. Dramatically reduces drawpin and implement ring hitch wear. The AB Hitch eliminates excessive slack in the connection to accommodate for tight turns and rough terrain and provides much smoother operation and increased control for GPS navigation.

Multiple optional ball sizes available, and flanged sleeve bushings allow for even faster small step-down to accommodate smaller pin sizes.





Articulating Ball Hitch 3-bolt

ВНЗЅАВЗНІА, ВНЗЅАВЗНА, ВНЗЅАВЗНЅА

Specifications

95,000	Max draft load (lbf)
22,000	Max Vertical Load (lbf)
2"	Max drawpin diameter (BH3SAB3HLA) With included HM31B Ball Bushing
1.5"	Max drawpin diameter (BH3SAB3HA) With included HM32B Ball Bushing
1.25"	Max drawpin diameter (BH3SAB3HSA) With included HM36B Ball Bushing
ADI Grade 3	Construction material
.77"	Bolt hole size
1.5"	Bolt holes center distance
4"	Receiver width
.625"	Minimum bracket thickness Bracket not included

- ADI Grade 3 iron to ASTM 897-90 Standard.
- ISO 21244-2008 compliant.

Mounting

Use (3) .75" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.

Articulating Ball Bushing

The AB Hitch design allows for 45° of total articulation which maximizes contact at any angle. Dramatically reduces drawpin and implement ring hitch wear. The AB Hitch eliminates excessive slack in the connection to accommodate for tight turns and rough terrain and provides much smoother operation and increased control for GPS navigation.

Multiple optional ball sizes available, and flanged sleeve bushings allow for even faster small step-down to accommodate smaller pin sizes.









- Ductile iron D80-55-06 to ASTM A536 Standard.
- ISO 21244-2008 compliant.

Mounting

Use (3) 5/8"" diameter Grade 8 fasteners. (Not included)

Ensure there is no side-play between hitch and bracket by shimming with appropriate washers if necessary. Failure to do so may result the premature failure of mounting hardware.

Clevis Option

The weld-on clevis can be purchased (C2CKIT with bolt assembly and top / bottom plate) to accommodate a 1.25" drawpin. Clevis top and bottom plate are slotted to allow for articulation.

Note that the Clevis has a maximum draft load of 17,500 lbf when in use with a 1.25" drawpin. The Clevis can be swung aside when not in use.







Hitch systems that define safety, simplicity and strength.



S3 PowerPin

598 Second Street East, Fort Qu'Appelle SK SOG 1S0 Canada

Toll Free: 877-348-0066 Phone: 306-332-5034 Fax: 519-348-5035



S3 AWS Airbar

3890 Wellington St Mitchell ON N0K 1N0 Canada

Toll Free: 877-348-0066 Phone: 519-348-0066 Fax: 519-348-0061

S3 E MANUFACTURING

S3 Manufacturing

South Building
2180 Oman Drive
PO. Box 1780
Swift Current SK S9H 4J8
Canada

Toll Free: 844-441-3030 Phone: 306-773-0646 Fax: 306-773-9318

S3 S WIREFORM S3 Wireform

North Building 2180 Oman Drive P.O. Box 1207 Swift Current SK S9H 3X4 Canada

Toll Free: 844-441-1010 Phone: 306-773-0644 Fax: 306-773-1188

53 Topelta Harrows

S3 Delta Harrows

800 South Fremont St Shenandoah IA 51601 USA

Toll Free: 877-874-3020 Phone: 712-246-3020 Fax: 712-246-3022

S3 @ AIR SYSTEMS

S3 Air Systems

S3 Air Systems
605 6 732 North Railway St E
P.O. Box 1212
Swift Current SK S9H 3X4
Canada
Toll Free: 844-441-2020
Phone: 306-773-0646
Fax: 306-773-9318



S3 Brandworx

North Building 2180 Oman Drive P.O. Box 1780 Swift Current SK S9H 4J8 Canada



S3GroupLtd.com

P.O. Box 39 Suite 1670 1150 Central Avenue N Swift Current SK S9H 3V5 Canada

Phone: 306-773-0644 Fax: 306-773-1188